Above, the operating characteristics curve is displayed. This curve represents the poission distribution. Assuming a risk of 0.5 %, the AQL would be 0.005. At 4%, this would be 0.04.
Above, the AOQL chart is displayed. This chart plots the average outgoing quality against the fraction defective to show where the quality can be found during production.

The chart above displays the average total inspection. This was done as the lot approaches 0.05 at 1,000,000 total units.